



A PROVEN SYSTEM

Hunter Douglas' Luxalon® Exterior Ceiling system is specially developed to withstand the strongest weather influences. Tested by TNO, an independent testing and research institute in the Netherlands, these ceilings are guaranteed to impress with their durability and design for many years after installation. The ceiling panels are roll formed from pre-painted, stove-enamelled aluminium strip made from an alloy that is excellent for exterior applications.

The Luxalon® Exterior Ceiling system appears in many different applications including overhanging ceilings in office buildings and hotels, canopies in gas stations, and underpass applications in metro and railway stations.

DESIGN FLEXIBILITY

The Luxalon® Exterior Ceiling system creates new opportunities for expressive architecture and adds beauty and durability to any building's exterior. Concave, convex, and undulating sections can be easily formed to design the perfect curved ceiling. The standard Luxalon® exterior colour range features a variety of colours and finishes, with RAL or NCS colours delivered on request. Some Luxalon® Exterior Ceiling systems are also available for interior applications, allowing architects to visually connect the interior and exterior of a building for an impressive, unified look.

WEATHER RESISTANCE

Luxalon® Exterior Ceilings are developed to withstand all weather influences including intensive sunshine, dramatic temperature changes, moisture, pollution and strong wind loads. Their durability comes from the



patented Luxacote® system, a tough coating that guarantees colour stability and high resistance against corrosion and scratches. The ceilings are made with an ideal corrosion-resistant aluminium and feature Luxalon® Profix, Hunter Douglas' exterior windproof suspension system.

EASY PLENUM ACCESS

The Luxalon® system allows for easy (de)mounting of ceiling panels. Installed on a concealed suspension system, each panel and infill can be removed and replaced by hand, allowing easy and full access to services and installations in the plenum.

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Innovative Products Make Innovative Projects









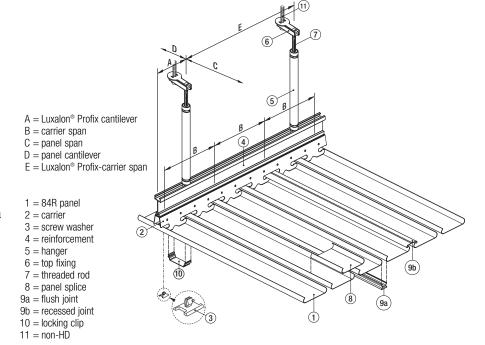
84R

PANELS

The Luxalon® 84R Ceiling system consists of round edged panels (1) which can be easily clipped on an 84R carrier (2). Panels can be joined by using the panel splice (8). Between the panels there is an open joint of 16 mm, which can be filled with a 16 mm wide flush join profile (9a) to form a flush closed ceiling appearance or a recessed joint (9b). Join profiles can be simply inserted by hand, without using any tools.

SUSPENSION

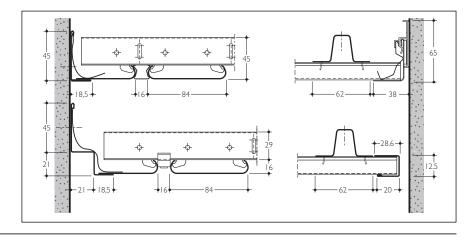
The panel carrier (2) is black and is provided with prongs to accommodate the panels in a standard module of 100 mm. Carriers have a standard length of 5000 mm.





CONSTRUCTION DETAILS

Curved ceilings can be achieved by curving the 84R panels. See separate brochure for curved ceilings. The system is also available for interior applications. The Luxalon® standard range of edge profiles can be used as perimeters.



MAXIMUM SPANS

See graphs on page 16.

DIMENSIONS & WEIGHTS

* Based on panels installed on 3 or more carriers. The panels are made to measure in any length up to 6000 mm.

Panels > 6000 mm available on request.

Panel	Width	Module	Min.	Max.	Weight panels & carriers/m2*	
	(mm)	(mm)	length	length	Aluminiu	m carrier
			(mm)	(mm)	Excl joins	Incl joins
84R	84	100	1000	6000	1.7 kg	2.2 kg

MATERIAL REQUIREMENT PER M²

	Unit	84R exterior system (panel + flush joint)
Panels	lm	10
Join profiles	lm	10
Carriers	lm	1.25
Carrier splice	pcs	0.25
Suspension	pcs	2.13
Locking clips	pcs	12.5

80B, 84B

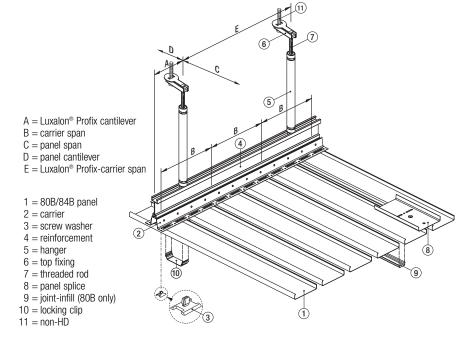
PANELS

The Luxalon® 80B/84B Ceiling system consists of box shaped, 80 mm/84 mm wide aluminium panels (1) which can be easily clipped on the 80B/84B carrier (2). Panels can be joined by using the panel splice (8).

Between the 80B panels there is an open joint of 20 mm, which can be filled with a recessed U-shaped infill profile (9). Between the 84B panels there is an open joint of 16 mm.

SUSPENSION

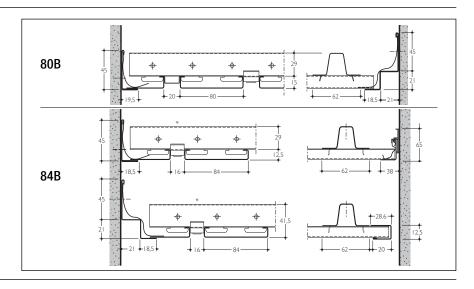
The carrier (2) is black, and provided with prongs to accommodate the panels in a module of 100 mm. Carriers have a standard length of 5000 mm.





CONSTRUCTION DETAILS

The 80B panels combined with join profiles provide a visually closed ceiling. The system is also available for interior applications. Flexible carriers are available in order to create a curved ceiling. See separate brochure. The Luxalon® standard range of edge profiles can be used as perimeters.



MAXIMUM SPANS

See graphs on page 17 and 18.

DIMENSIONS & WEIGHTS

* Based on panels installed on 3 or more carriers.

Panels from 250-1000 mm and > 6000 mm are available on request.

Panel	Width (mm)	Module (mm)	Min. length (mm)	Max. length (mm)	Weight panels & carriers/m²*
80B	80	100	1000	6000	2.5
84B	84	100	1000	6000	1.7

MATERIAL REQUIREMENT PER M²

	Unit	80B exterior system	84B exterior system
Panels	lm	10	10
U-shaped join profiles	lm	10	-
Carriers	lm	0.77 / 1.25*	0.71
Carrier splice	pcs	0.15 / 0.25*	0.14
Suspension	pcs	1.77 / 2.13*	2.13
Locking clips	pcs	- / 12.5*	7.1

^{*} When used without joint profiles

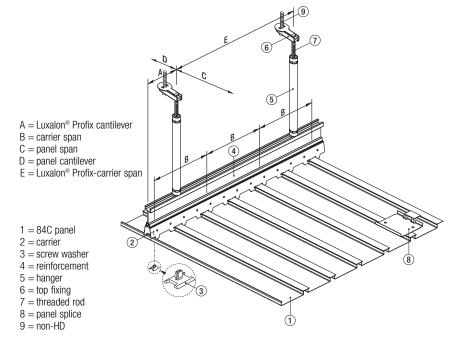
84C

PANELS

The Luxalon® 84C Closed Ceiling system consists of box shaped panels (1) which can be easily clipped on a 84C carrier (2). The 84 mm wide panels feature a 24 mm wide flange that closes-off the 16 mm joint between the panels (module 100 mm). The 12.5 mm deep recessed joint gives a linear direction to the ceiling plane whilst being closed-off from the plenum. The panels are made to measure and can be supplied in any length up to 6000 mm.

SUSPENSION

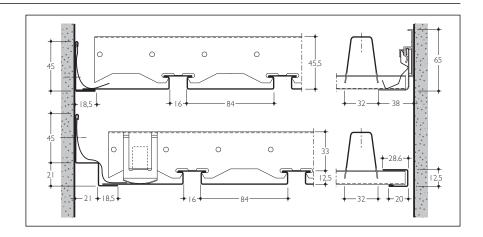
The panel carrier (2) is black and is provided with prongs to accommodate the panels in a standard module of 100 mm. Carriers have a standard length of 5000 mm.





CONSTRUCTION DETAILS

The Luxalon® standard range of edge profiles can be used as perimeters.



MAXIMUM SPANS

See graphs on page 19.

DIMENSIONS & WEIGHTS

* Based on panels installed on 3 or more carriers. The panels are made to measure in any length up to 6000 mm.

Panels > 6000 mm available on request.

Panel	Width (mm)	Module (mm)	Min. length	Max. length	Weight panels & carriers/m²* Aluminium carrier
			(mm)	(mm)	
84C	84	100	1000	6000	2.1 kg

MATERIAL REQUIREMENT PER M²

	Unit	84C exterior system
Panels	lm	10
Carriers	lm	0.625
Carrier splice	pcs	0.12
Suspension	pcs	3.0

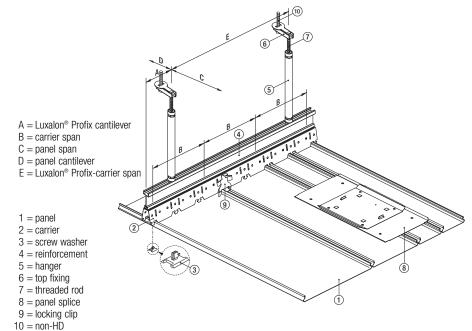
75C, 150C, 225C

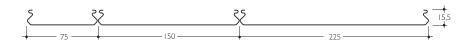
PANELS

The Luxalon® Closed Ceiling system has a choice of three widths of panels (1). All three widths can be combined and easily clipped on a universal carrier (2). Panels can be joined by using the panel splice (8). Locking clips (9) for 75C, 150C and 225C are fitted crosswise on to the carrier, on top of the prongue in order to fully secure the panels and to create a ceiling able to withstand windloads.

SUSPENSION

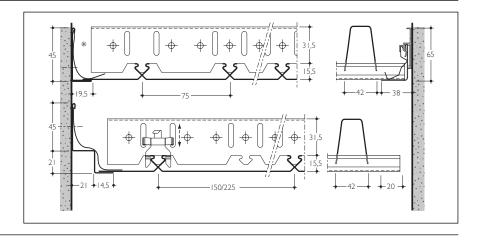
The panel carrier (2) is black, made of 0.95 mm thick stove enamelled aluminium and is provided with prongs to accommodate the panels in a width of 75, 150 or 225 mm. Carriers have a standard length of 5000 mm.





CONSTRUCTION DETAILS

The neat closed joints present smooth uninterrupted appearance. By combining the narrow and wide panels (75,150 and 225 mm) on one universal carrier, various dimensional effects are possible, providing the designer unlimited possibilities. The Luxalon® standard range of edge profiles can be used as perimeters.



MAXIMUM SPANS

See graphs on page 20.

DIMENSIONS & WEIGHTS

* Based on panels installed on 3 or more carriers. The panels are made to measure in any length up to 6000 mm.

Panels > 6000 mm available on request.

Panel	Module	Min.	Max.	Weight panels
	(mm)	length	length	&
		(mm)	(mm)	carriers/m²*
75C	75	1000	6000	2.63 kg
150C	150	1000	6000	2.29 kg
225C	225	1000	6000	2.28 kg

MATERIAL REQUIREMENT PER M²

	Unit	75C	150C	225C	
Panels	lm	13.33	6.67	4.44	
Carriers	lm	0.83	1.0	1.25	
Carrier splice	pcs	0.16	0.2	0.25	
Locking clips	pcs	-	6.67	5.55	

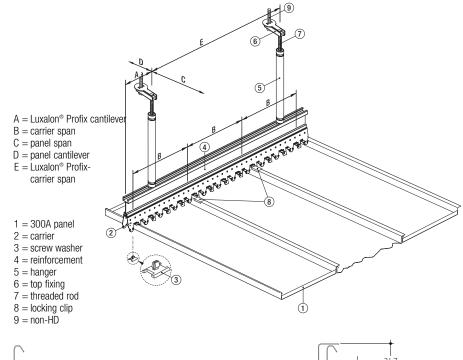
300A Carrier

PANELS

The Luxalon® 300A Panels are 290 mm wide and have a recessed joint of 10 mm width and a depth of 31 mm. The panels have straight 14 mm high upstands at the panel ends to provide rigidity and flatness to the panels. The small joint, in combination with the flange, creates a (visually) closed ceiling. Locking clips crosswise on every panel secure the panels to create a ceiling able to withstand windloads.

SUSPENSION

The panel carrier is black, made of 0.95 mm thick aluminium and is provided with prongs to accommodate the panels. Carriers have a standard length of 4950 mm.

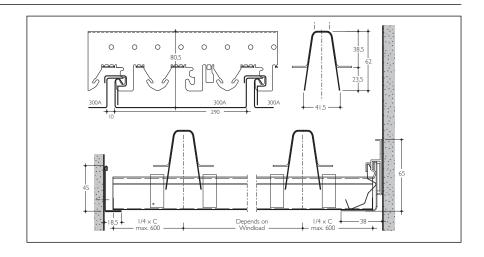




CONSTRUCTION DETAILS

The Luxalon® standard range of edge profiles can be used as perimeters.

* Locking clips



MAXIMUM SPANS

See graphs on page 21.

DIMENSIONS & WEIGHTS

Based on panels installed on 3 or more carriers. The panels are made to measure in any length up to 6000 mm. Panels from 800-1000 mm and > 6000 mm available on request.

Panel	Width	Min. length	Max. length	Weight/m ²
300A	300	1000	6000	3.7 kg

MATERIAL REQUIREMENT PER M²

	Unit	300A Carrier system
Panels	lm	3.33
Carrier	lm	1.5
Carrier splice	pcs	0.3
Suspension	pcs	2.86
Locking clips	pcs	5.0

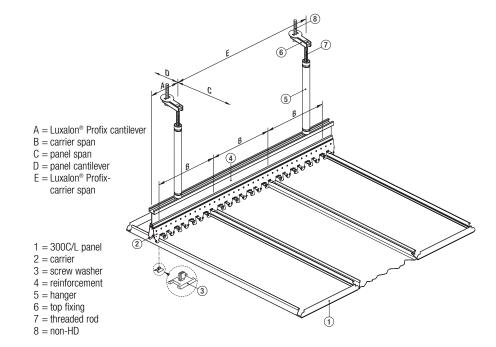
300C/L Carrier

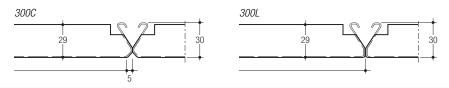
PANELS

The Luxalon® 300C/L Panels (1) are 300 mm wide and have resp. a V-joint or L-joint. All panels can simply be fixed on the carrier (2) by hanging one side of the panel on the prongs of the carrier and by then pressing the other side in place with an upward movement. An uncluttered monolithic ceiling appearance is achieved using the concealed 300C/300L carrier suspension system. The panels do not require any locking clips.

SUSPENSION

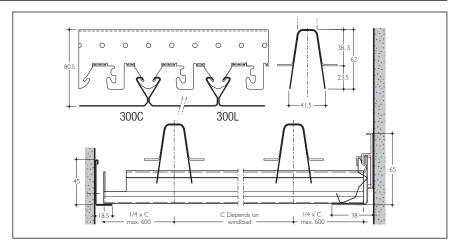
The panel carrier is black, made of 0.95 mm thick aluminium and is provided with prongs to accommodate the panels. Carriers have a standard length of 4950 mm.





CONSTRUCTION DETAILS

The Luxalon® standard range of edge profiles can be used as perimeters.



MAXIMUM SPANS

See graphs on page 21.

DIMENSIONS & WEIGHTS

Based on panels installed on 3 or more carriers. The panels are made to measure in any length up to 6000~mm. Panels from 600-1000~mm and >6000~mm available on request.

Panel	Width	Min. length	Max. length	Weight/m ²
300C/L	300	1000	6000	3.7 kg

MATERIAL REQUIREMENT PER M²

	Unit	300C/L Carrier system
Panels	lm	3.33
Carrier	lm	1.05
Carrier splice	pcs	0.21
Suspension	DCS	3.125

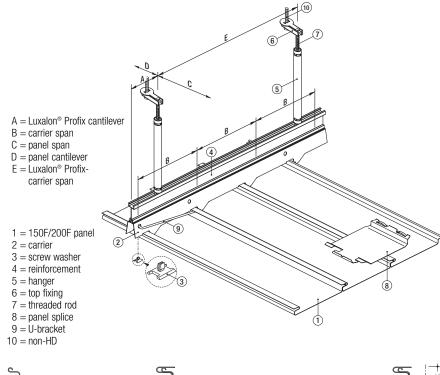
150F, 200F

PANELS

The Luxalon® 150F/200F Ceiling system consists of 150 mm or 200 mm wide aluminium panels (1) which can simply be clipped into the prongs of a 150F or a 200F carrier (2). The panels can be joined by using the panel splice (8).

SUSPENSION

The carrier (2) is black, made of 0.95 mm thick (for 150F) or 1.2 mm thick (for 200F) stove enamelled aluminium and is provided with prongs to accommodate the panels. Carriers have a standard length of 5000 mm and are connected by using the carrier splice (200F) or by sliding the ends of the carriers into each other (150F).

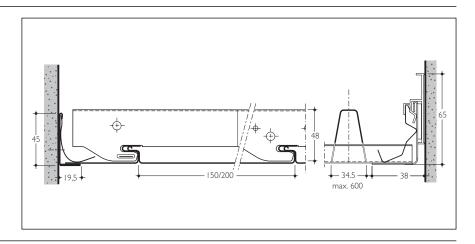


150 200

CONSTRUCTION DETAILS

The neat closed joints present a smooth uninterrupted appearance. Panels can be secured to the carrier by using U-brackets, providing a very rigid system which is able to withstand extreme wind suction (over 2000 N/m²). For installations requiring combinations of 150F and 200F panels a screw clamp is available.

Curved ceilings can be achieved by using a curved subconstruction with screw clamps. The Luxalon® standard range of edge profiles can be used as perimeters.



MAXIMUM SPANS

See graphs on page 22 and 23.

DIMENSIONS & WEIGHTS

* Based on panels installed on 3 or more carriers.

Panels from 800-1000 mm and > 6000 mm are available on request.

Panel	Width (mm)	Module (mm)	Min. length (mm)	Max. length (mm)	Weight panels & carriers/m²*
150F	150	150	1000	6000	2.8 kg
200F	200	200	1000	6000	3.1 kg

MATERIAL REQUIREMENT PER M²

	Unit	150F system	200F system
Panels	lm	6.67	5
Carrier	lm	0.61	0.65
Carrier splice	pcs	0.12	0.13
Suspension	pcs	3.3	3.45
U-bracket (Optional)	pcs	2.03	1.63

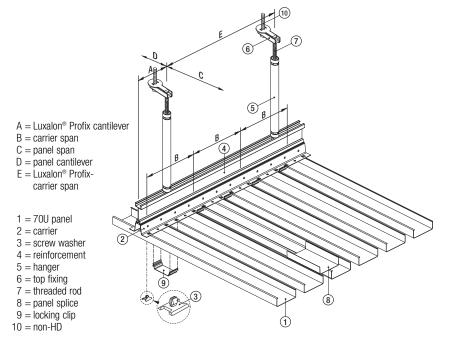
70U

PANELS

The Luxalon® Exterior 70U Ceiling system consists of box shaped, 70 mm wide, 25 mm deep, 0.8 mm thick aluminium panels (1) which can be easily clipped on a 70U carrier (2). Panels can be joined by using the panel splice (8). Locking clips (9) are fitted on to the carrier between the panels in order to fully secure the panels.

SUSPENSION

The panel carrier (2) is black, made of 0.95 mm thick stove enamelled aluminium and is provided with prongs to accommodate the panels in a standard module of 100 mm. Carriers have a standard length of 5000 mm.

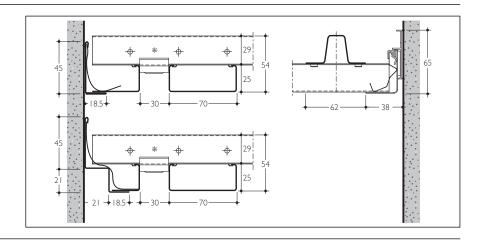




CONSTRUCTION DETAILS

Flexible carriers are available in order to create a curved ceiling.

The Luxalon® standard range of edge profiles can be used as perimeters.



MAXIMUM SPANS

See graphs on page 24.

DIMENSIONS & WEIGHTS

* Based on panels installed on 3 or more carriers. The panels are made to measure in any length up to 6000 mm.

Panels > 6000 mm available on request.

Panel 70U	Width (mm)	Height (mm)	Module (mm)	Min. length	Max. length	Weight & carri	•
				(mm)	(mm)	Steel Carrier	Alu Carrier
Alu 0.8	70	25	100	1000	6000	3.27 kg	2.9 kg

MATERIAL REQUIREMENT PER M²

	Unit	70U Ceiling system
Panels	lm	10
Carrier	lm	0.67
Carrier splice	pcs	0.13
Suspension	pcs	2.13
Locking clips	pcs	6.7

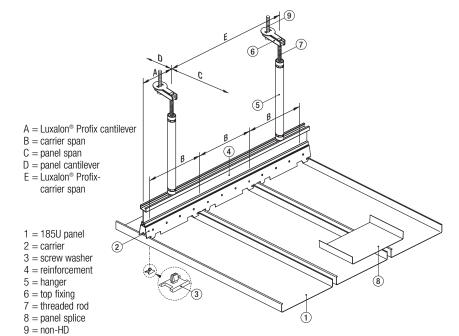
185U

PANELS

The Luxalon® Exterior 185U Ceiling system consists of box shaped, 185 mm wide, 0.95 mm thick aluminium panels (1) which can be easily clicked on the 185U carrier (2). Panels can be joined by using the panel splice (8). Between the panels there is an open joint of 15 mm.

SUSPENSION

The carrier (2) is black, made of 0.95 mm thick stove enamelled aluminium and is provided with prongs to accommodate the panels in a module of 200 mm. Carriers have a standard length of 5000 mm.

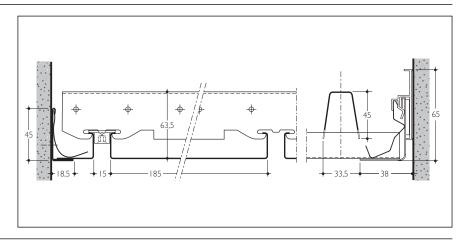




CONSTRUCTION DETAILS

Strong, robust, panels made of 0.95 mm aluminium provide good resistancy against e.g. vandalism.

The Luxalon® standard range of edge profiles can be used as perimeters.



MAXIMUM SPANS

See graphs on page 24.

DIMENSIONS & WEIGHTS

* Based on panels installed on 3 or more carriers.

Panels from 250-1000 mm and > 6000 mm are available on request.

Panel	Width (mm)	Module (mm)	Min. length	Max. length	Weight panels &
			(mm)	(mm)	carriers/m ² *
185U	185	200	1000	6000	3.4 kg

MATERIAL REQUIREMENT PER M²

	Unit	185U Carrier system
Panels	lm	5
Carrier	lm	0.61
Carrier splice	pcs	0.12
Suspension	pcs	4.55

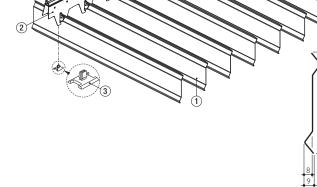
PANELS

The Luxalon® V100 Screen Ceiling system is a lightweight, floating ceiling. The panels (1) are 101 mm high (V100) and can easily be clipped on the carrier (2). Locking clips made of clear PVC (8) are used for securing the V100 panels. Looking at the ceiling in a minimum angle of approximately 45 degrees, the ceiling has a closed appearance.

SUSPENSION

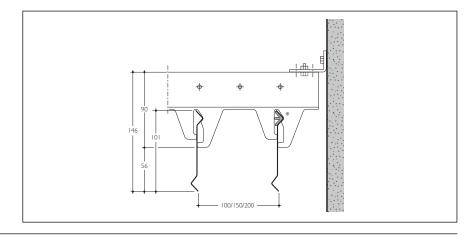
The panel carriers (2) are white or black, made of 0.95 mm thick aluminium and provided with prongs to accommodate the panels in a module of 100 mm, 150 mm or 200 mm. Carriers have a standard length of 5000 mm.

- A = Luxalon® Profix cantilever B = carrier span C = panel spanD = panel cantilever $E = Luxalon^{\tiny \circledR} \ Profix$ carrier span 1 = V100 panel2 = carrier
- 3 = screw washer
- 4 = reinforcement
- 5 = hanger
- 6 = top fixing
- 7 = threaded rod 8 = locking clip
- 9 = non-HD



CONSTRUCTION DETAILS

The Luxalon® V100 Screen Ceiling system allows for easy demounting of the panels. Each panel can be easily removed and replaced by hand. Even without removing the panels, the system allows for easy and full access to services and installations in the plenum.



MAXIMUM SPANS

See graphs on page 25.

DIMENSIONS & WEIGHTS

Panels from 250 - 1000 mm and > 6000 mm are available on request. Weights are based on a system installed on 3 or more fixing points.

Panel	Height	Min. length	Max. length	Weight/m ² incl. carrier		arrier
				M 100	M150	M 200
V100	101	1000	6000	2.1 kg	1.5 kg	1.1 kg

MATERIAL REQUIREMENT PER M²

Other accessories depend on individual project requirements.

Figures are based on maximum spans and on using 3 or more fixing points. At 500 N/m² 3 or more carriers are used. For corners, roof edges, special designs etc. wind pressure/suction shall be determined with due consideration to the local country's Standard Codes of Building Practice.

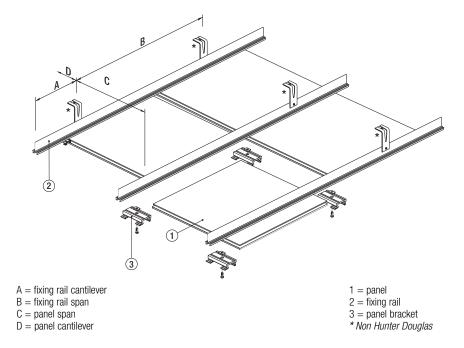
	Unit	M 100	M 150	M 200
Panels	lm	10	6.67	5
Carriers	lm	0.48	0.48	0.48
Carrier splice	pcs	0.10	0.10	0.10
Suspension	pcs	0.77	0.77	0.77
Locking clips	pcs	4.8	3.2	2.4

Façade systems as Ceiling application

Hunter Douglas' QuadroClad® Panels and Multiple Panel Façade systems are both developed as a façade application but are also suitable for exterior ceilings. Especially when extremely large panel sizes are desired, or if façade and exterior ceiling should form a uniform view in the architectural design, these systems are excellent solutions. Find in dedicated product brochures all details regarding these products.

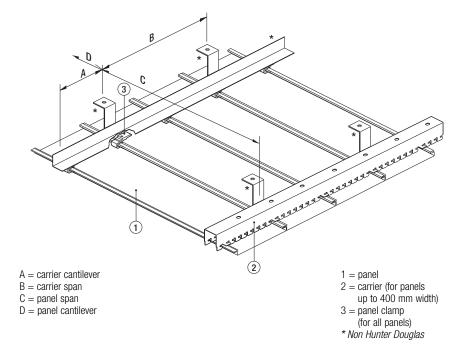
QUADROCLAD® PANELS

- Large panel sizes up to 1.500 mm x 10.000 mm
- Extremely flat panels with low weight (6 kg/m²)
- Panels available in curved, cranked and triangular shapes
- Wide choice of finishes (Luxacote®, PVDF and anodized)
- Tightly controlled joint widths
- Quick installation with minimum fixings to structure



MULTIPLE PANEL FAÇADE

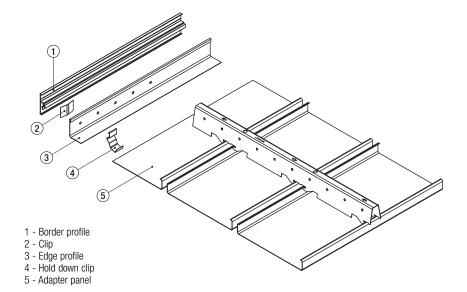
- Large panel sizes up to 600 mm x 6.000 mm
- Wide choice of finishes (Luxacote®, PVDF and anodized)
- The neat closed joints present a smooth uninterrupted appearance
- Quick installation with minimum fixings to structure

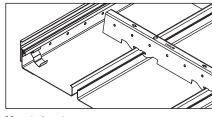


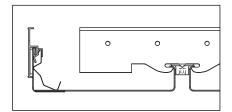
Edge solutions

LUXALON® CLICK-IN PROFILE

The Luxalon® Click-In Profile is a practical and esthetical edge solution specially developed for Luxalon® Exterior Ceilings. After fixing the Border profile (1) and installing the ceiling panels, the last thing to do is click-in the Edge profile (3). The click-in profile can be used together with any of the L or W shaped edge profiles. In case of maintenance the Edge profile can be removed before demounting the ceiling panels.

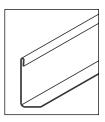




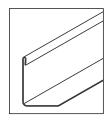


Mounted system

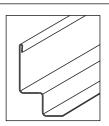
EDGE PROFILES



Wall L-profile Alu (45 x 18.5)



Wall L-profile Alu (45 x 32.5)



Side view

Wall W-profile Alu (45 x 21 x 21 x 18.5)

Specifications

LUXALON® PROFIX

Luxalon® Profix is a suspension system made by Hunter Douglas expressly for exterior applications. A cost- and timesaving tool, the system simplifies installation and provides safety and reliability, even when faced with strong wind loads.

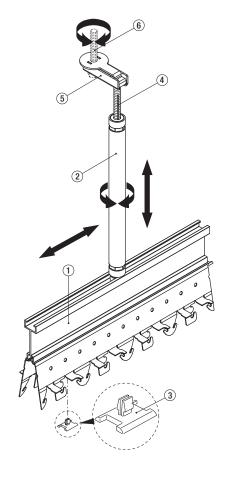
Luxalon® Profix consists of:

- A strengthening profile; reinforcing our carriers, creating a bigger span and therefore saves on suspension material and labour (less holes to drill)
- a top fixing; allowing easy mounting of the hanger
- a hanger; adaptable in length and resisting high wind forces

MINIMUM AND MAXIMUM PLENUM HEIGHT WITH LUXALON® PROFIX

Using the Luxalon® Profix suspension system provides the benefit of a wide variety in the preferring plenum height. Minimum plenum height is 250 mm, maximum is 1.250 mm (including carrier and reinforcement).

The hangers are available in 10 different lengths which vary between 200 and 1.100 mm, in steps of 100 mm (200, 300, 400 mm etc.). An individual Profix hanger provides the possibility to vary in length. Each hanger can be adjusted in length + or - 50 mm.



- 1 = reinforcement
- 2 = hanger
- 3 = screw washer + screw
- 4 = threaded rod
- 5 = top fixing
- 6 = non-HD

SYSTEM SPECIFICATIONS IN GENERAL

Luxalon® Exterior Ceiling panels are made to measure with a standard maximum length of 6.000 mm. The recyclable, lightweight, and strong aluminium panels can be joined by using the panel splice. The black aluminium panel carrier is provided with prongs to accommodate the panels, has a standard length of 5.000 mm, and is connected by using the carrier splice.

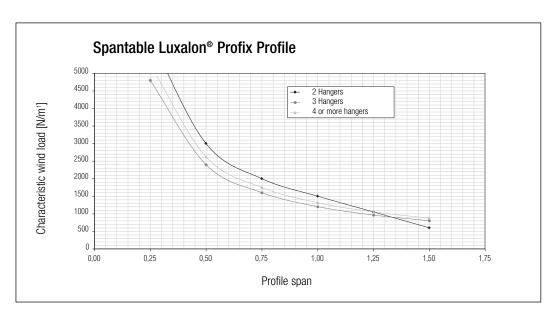
Locking clips are fitted crosswise onto every panel, adjacent to the carriers, in order to fully secure the panels and create a ceiling able to withstand the strongest wind loads. The carrier can be suspended at centers determined by the wind loading graphs, using a rigid levelled suspension system and the screw washer to isolate dissimilar metals.

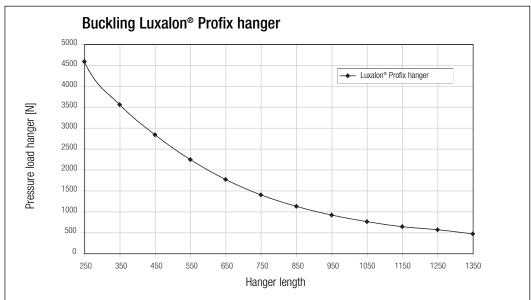
System specifications	System Panel width (mm)	Join width (mm)	Mix different sizes	Curved	Interior applic. available	Acces to plenum	Luxalon® Profix	Luxacote®
84R	84	16*		•**	•	•	•	•
80B	80	20*		•	• (Multi panel system)	•	•	•
84B	84	16		•	•	•	•	•
84C	84	16			•	•	•	•
75C, 150C, 225C	75, 150, 225	-	•		•	•	•	•
300C	300	-		•	•	•	•	•
300A	290	10			•	•	•	•
300L	300	-			•	•	•	•
150, 200F	150, 200	-	•	•			•	•
70U	70	30		•	•	•	•	•
185U	185	15				•	•	•
V100	100	Module 100, 150 or 200			(V100, V200)	•	•	On request

^{*}Join profiles are available and provide a visually closed ceiling

^{**} Panel can also be curved

Luxalon® ProFix Calculations





- Profile span (x)

The profile span, in relation to the wind load (pressure or suction), can be calculated from the graph above. At 1.000 N/m¹ the profile span should be 1.200 mm (4 or more hangers).

- Buckling load on the hangers

Before establishing the buckling load on the hangers, the load per hanger is to be determined by applying one of the following formulas:

Number of hangers	Calculation of 'pressure load per hanger'
4 per full profile length (1500 mm c.t.c.)	1.1 q x profile span (x) in m
5 per full profile length (1150 mm c.t.c.)	1.143 q x profile span (x) in m
6 per full profile length (900 mm c.t.c.)	1.132 q x profile span (x) in m

 $q = pressure load in N/m^1$ (uniformly distributed loads on the Luxalon® Profix profile)

The maximum allowed hanger length in relation to the determined pressure load on the hanger can be read from the graph above in the same way as the profile span. At 1.000 N pressure load the maximum hanger length should be 900 mm.

84R

- Panel span (c)

The panel spans, in relation to the wind load (pressure or suction), can be calculated from the graph adjacent.

At 1.000 N/m² the panel span should be 900 mm (84R + open joint on 3 or more carriers).

- Carrier span (b)

Before establishing the fixing distance of the carriers, the load per lineal meter carrier is to be determined by applying one of the following formulas:

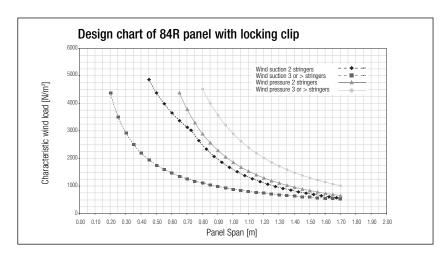
Panels installed on:	Calculation of 'load per lineal meter carrier'		
2 carriers	0.5 q x panel span (C) in m		
3 carriers	1.25 q x panel span (C) in m		
4 or more	1.15 q x panel span (C) in m		

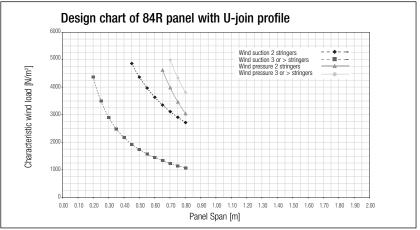
 $q = windload in N/m^2$ (uniformly distributed loads)

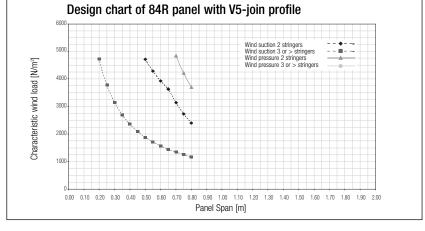
The carrier span (fixing distance) (B) can be read from the graph besides in the same way as the panel span.

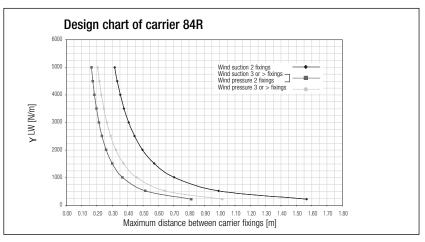
Note: For corners, roof edges, special designs etc. wind pressure/suction shall be determined with due consideration to the relevant local country's Standard Codes of Building Practice.

When join profiles are used the max. admissible panelspan is 800 mm, irrespective to the windload









80B

- Panel span (c)

The panel spans, in relation to the wind load (pressure or suction), can be calculated from the graph adjacent.

At 1.000 N/m² the panel span should be 900 mm (on 3 or more carriers).

- Carrier span (b)

Before establishing the fixing distance of the carriers, the load per lineal meter carrier is to be determined by applying one of the following formulas:

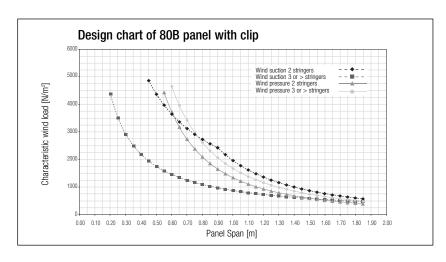
Panels installed on:	Calculation of 'load per lineal meter carrier'
2 carriers	0.5 q x panel span (C) in m
3 carriers	1.25 q x panel span (C) in m
4 or more	1.15 q x panel span (C) in m

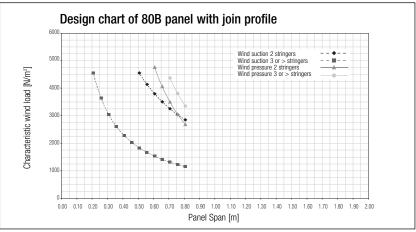
 $q = windload in N/m^2$ (uniformly distributed loads)

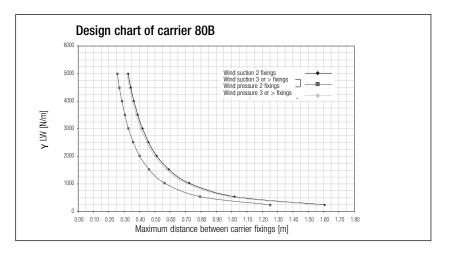
The carrier span (fixing distance) (B) can be read from the graph besides in the same way as the panel span.

Note: For corners, roof edges, special designs etc. wind pressure/suction shall be determined with due consideration to the relevant local country's Standard Codes of Building Practice.

When join profiles are used the max. admissible panelspan is 800 mm, irrespective to the windload







84B

- Panel span (c)

The panel spans, in relation to the wind load (pressure or suction), can be calculated from the graph adjacent.

At 1.000 N/m² the panel span should be 1.100 mm (on 3 or more carriers).

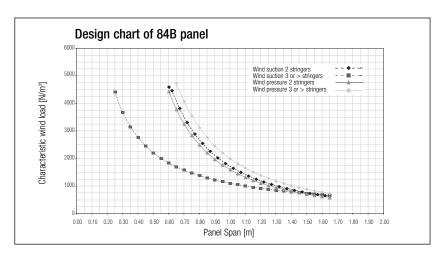
- Carrier span (b)

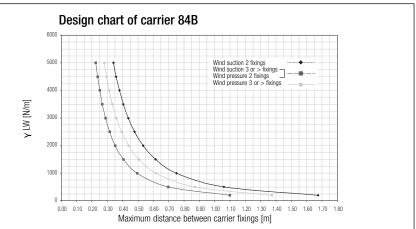
Before establishing the fixing distance of the carriers, the load per lineal meter carrier is to be determined by applying one of the following formulas:

Panels installed on:	Calculation of 'load per lineal meter carrier'
2 carriers	0.5 q x panel span (C) in m
3 carriers	1.25 q x panel span (C) in m
4 or more	1.15 q x panel span (C) in m

 $q = windload in N/m^2$ (uniformly distributed loads)

The carrier span (fixing distance) (B) can be read from the graph besides in the same way as the panel span.





84C

- Panel span (c)

The panel spans, in relation to the wind load (pressure or suction), can be calculated from the graph adjacent.

At 1.000 N/m² the panel span should be 600 mm (on 3 or more carriers).

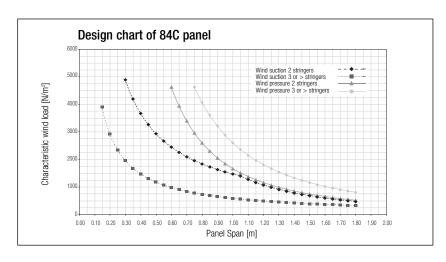
- Carrier span (b)

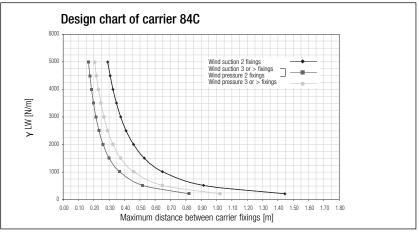
Before establishing the fixing distance of the carriers, the load per lineal meter carrier is to be determined by applying one of the following formulas:

Panels installed on:	Calculation of 'load per lineal meter carrier'
2 carriers	0.5 q x panel span (C) in m
3 carriers	1.25 q x panel span (C) in m
4 or more	1.15 q x panel span (C) in m

 $q = windload in N/m^2$ (uniformly distributed loads)

The carrier span (fixing distance) (B) can be read from the graph besides in the same way as the panel span.





75C, 150C, 225C

- Panel span (c)

The panel spans, in relation to the wind load (pressure or suction), can be calculated from the graph adjacent. At 1.000 N/m² the panel span should be 1.200 mm (75C-panel on 3 or more carriers).

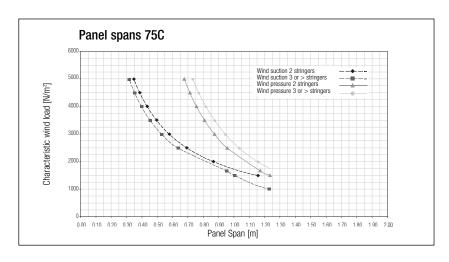
- Carrier span (b)

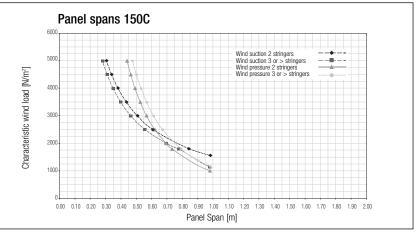
Before establishing the fixing distance of the carriers, the load per lineal meter carrier is to be determined by applying one of the following formulas:

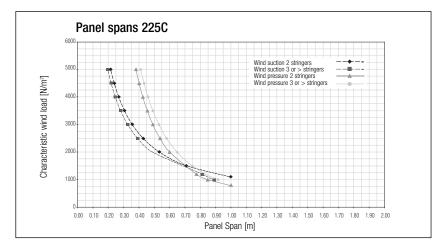
Panels installed on:	Calculation of 'load per lineal meter carrier'
2 carriers	0.5 q x panel span (C) in m
3 carriers	1.25 q x panel span (C) in m
4 or more	1.15 q x panel span (C) in m

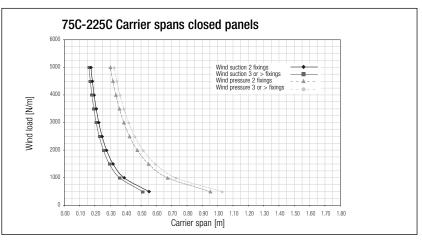
 $q = windload in N/m^2$ (uniformly distributed loads)

The carrier span (fixing distance) (B) can be read from the graph besides in the same way as the panel span.









300A, 300C, 300L

- Panel span (c)

The panel spans, in relation to the wind load (pressure or suction), can be calculated from the graph adjacent.

At 1.500 N/m² the panel span should be 780 mm (300C panel on 3 or more carriers).

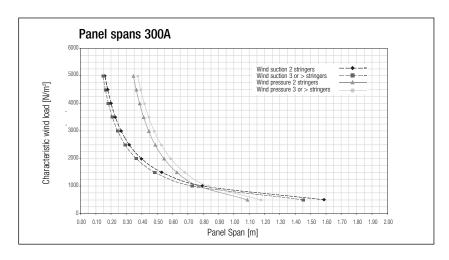
- Carrier span (b)

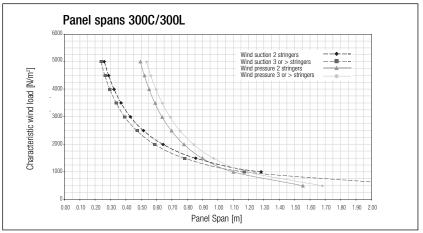
Before establishing the fixing distance of the carriers, the load per lineal meter carrier is to be determined by applying one of the following formulas:

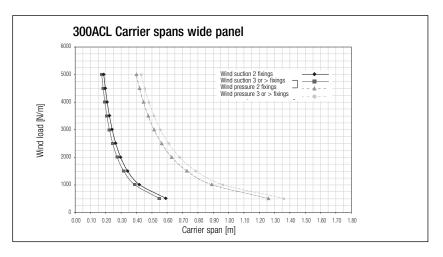
Panels installed on:	Calculation of 'load per lineal meter carrier'
2 carriers	0.5 q x panel span (C) in m
3 carriers	1.25 q x panel span (C) in m
4 or more	1.15 q x panel span (C) in m

 $q = windload in N/m^2$ (uniformly distributed loads)

The carrier span (fixing distance) (B) can be read from the graph besides in the same way as the panel span.







150F

- Panel span (c)

The panel spans, in relation to the wind load (pressure or suction), can be calculated from the graph adjacent.

At 1.500 N/m² the panel span should be 650 mm (on 3 or more carriers, no clip).

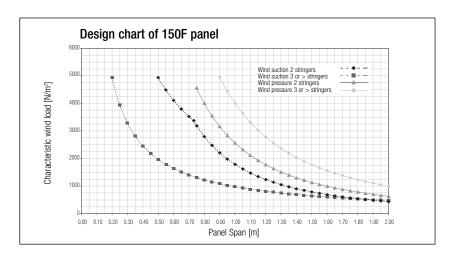
- Carrier span (b)

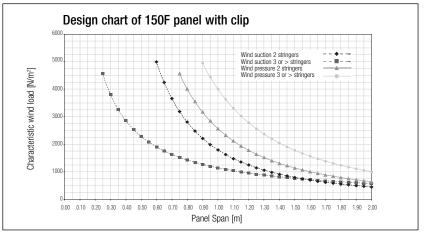
Before establishing the fixing distance of the carriers, the load per lineal meter carrier is to be determined by applying one of the following formulas:

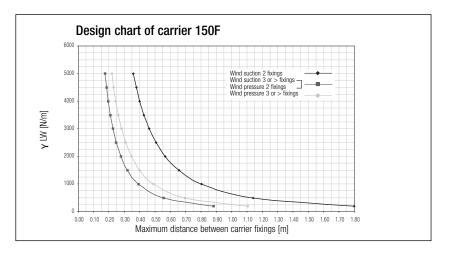
Panels installed on:	Calculation of 'load per lineal meter carrier'
2 carriers	0.5 q x panel span (C) in m
3 carriers	1.25 q x panel span (C) in m
4 or more	1.15 q x panel span (C) in m

 $q = windload in N/m^2$ (uniformly distributed loads)

The carrier span (fixing distance) (B) can be read from the graph besides in the same way as the panel span.







200F

- Panel span (c)

The panel spans, in relation to the wind load (pressure or suction), can be calculated from the graph adjacent.

At 1.500 N/m² the panel span should be 530 mm (on 3 or more carriers, no clip).

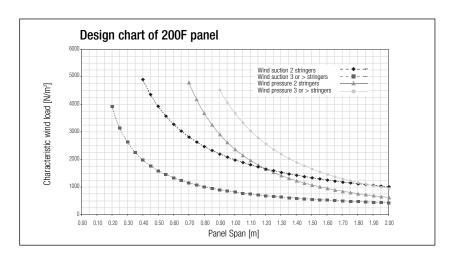
- Carrier span (b)

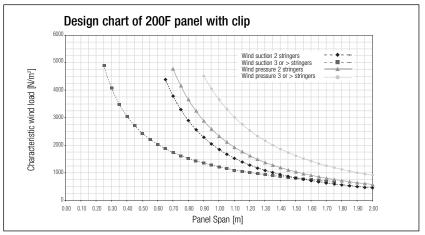
Before establishing the fixing distance of the carriers, the load per lineal meter carrier is to be determined by applying one of the following formulas:

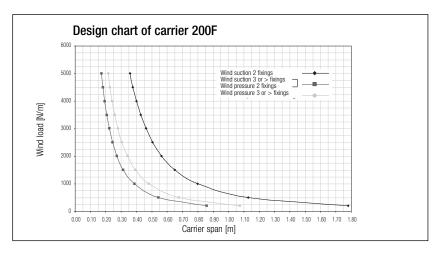
Panels installed on:	Calculation of 'load per lineal meter carrier'
2 carriers	0.5 q x panel span (C) in m
3 carriers	1.25 q x panel span (C) in m
4 or more	1.15 q x panel span (C) in m

 $q = windload in N/m^2$ (uniformly distributed loads)

The carrier span (fixing distance) (B) can be read from the graph besides in the same way as the panel span.







70U, 185U

- Panel span (c)

The panel spans, in relation to the wind load (pressure or suction), can be calculated from the graph adjacent. At 1.000 N/m² the panel span should be 1.500 mm (70U panel on 3 or more carriers).

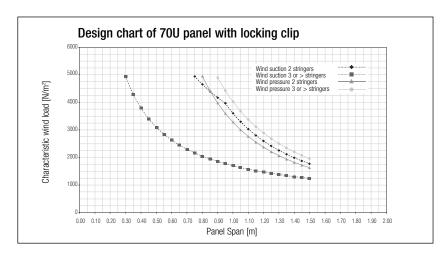
- Carrier span (b)

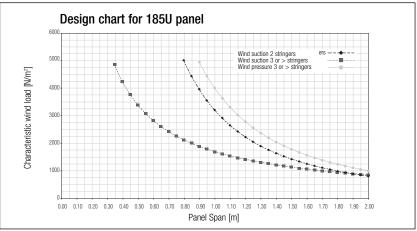
Before establishing the fixing distance of the carriers, the load per lineal meter carrier is to be determined by applying one of the following formulas:

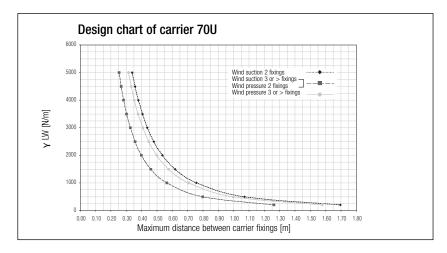
Panels installed on:	Calculation of 'load per lineal meter carrier'
2 carriers	0.5 q x panel span (C) in m
3 carriers	1.25 q x panel span (C) in m
4 or more	1.15 q x panel span (C) in m

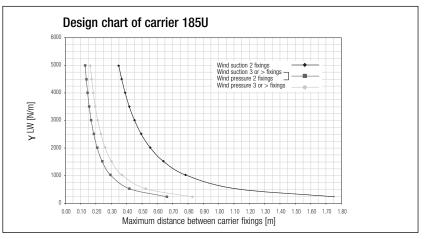
 $q = windload in N/m^2$ (uniformly distributed loads)

The carrier span (fixing distance) (B) can be read from the graph besides in the same way as the panel span.









V100

- Panel span (c)

The panel spans, in relation to the wind load (pressure or suction), can be calculated from the graph adjacent.

At 500 N/m² the panel span should be 900 mm (on 3 or more carriers).

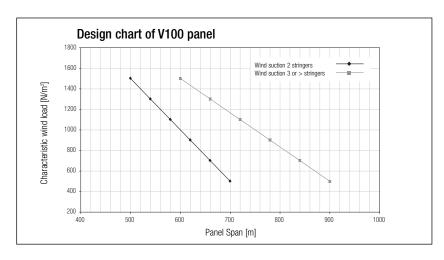
- Carrier span (b)

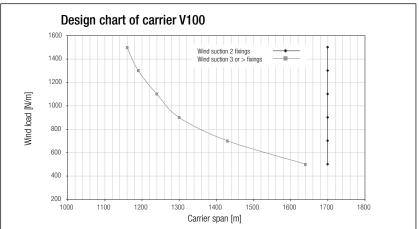
Before establishing the fixing distance of the carriers, the load per lineal meter carrier is to be determined by applying one of the following formulas:

Panels installed on:	Calculation of 'load per lineal meter carrier'
2 carriers	0.5 q x panel span (C) in m
3 carriers	1.25 q x panel span (C) in m
4 or more	1.15 q x panel span (C) in m

 $q = windload in N/m^2$ (uniformly distributed loads)

The carrier span (fixing distance) (B) can be read from the graph besides in the same way as the panel span.





Material specifications

- FIRE BEHAVIOUR

Luxalon® Metal Suspended
Ceilings are classified
incombustible and will therefore
not contribute to possible fires.
When ceilings however need to
protect the structural integrity of
the building, Luxalon® Ceilings
offer a range of practical and
tested solutions with regards to
fire resistance and fire stability.
Further information is available
on request.



- ENVIRONMENT

We are dedicated to manufacture a sustainable product. Our paint and aluminium melting processes are considered to be one of the industry standards in terms of clean production processes. All aluminium products are 100% recyclable at the end of their lifecycle.



- EXTERIOR USE

Our proprietary coil-coating process ensures ceiling panels get a superb finish. Independent tests have proven the excellent performance characteristics of Luxacote®. The topcoat contains a solid UV filter that guarantees perfect colourfastness and gloss stability. The topcoat also offers better resistance against scratches with a structure that resists and masks any minor damage that may occur during installation, resulting in a high abrasion resistance. The alloy and pre-treatment also offers optimal resistance to corrosion.

- Colour range

The standard Hunter Douglas exterior colour range for Luxalon® Linear Ceiling systems includes several different colours and finishes. See colour chart. Any other (RAL or NCS) colour is available on request.

- Tolerances

As a member of the Technical Association of Industrial Metal Ceiling Manufacturers (TAIM), Hunter Douglas complies with tolerance criteria as specified in chapter 4 of the TAIM Quality standards for metal.

CURVED CEILING POSSIBILITIES

Flexible carriers: Multipanel, 84B, 84R, 70U

Curved panels: 84R

Curved subconstruction: 150F, 200F

EXTERIOR CEILINGS



Exterior building applications cope with severe conditions like wind, rain, snow, dirt, vandalism and UV light. Our special aluminium alloy, high-quality surface treatments featuring Luxacote® and our windproof systems ensure durability in applications like canopies, shopping centres and railway/underground stations.

- Box-shape, bevel-edge and round-edge panels
- Special alloy of corrosion-resistant aluminium
- Luxacote® coating system resistant to UV and scratches and is rain-, dirtand snow-proof
- Certified for wind loads

Impressions

Project : Dyrup

Location : Copenhagen, Denmark
Product : Luxalon® Ceiling: type Linear

Multipanel Exterior

Quantity: 6.000 m²

Architect : Bjarne Frost Arkitekter, Thomas

Seemann





Project : PA Consult C&H Location : Copenhagen, Denmark

Product : Luxalon® Ceiling, type Wide Panel

Exterior

Quantity: 1.200 m²

Architect : Perlt&Black a/s C&H





HUNTER DOUGLAS ARCHITECTURAL PRODUCTS

In the last 50 years, we've been fortunate enough to help turn countless innovative sketches into innovative buildings.







Architects, designers, investors and contractors from around the world have taken advantage of Hunter Douglas' unmatched product development, service and support. Chances are, you've seen more of Hunter Douglas than you think.

With major operation centres in Europe, North America, Latin America, Asia and Australia, we've contributed to thousands of high-profile projects, from retail and commercial facilities to major transit centres and government buildings.

Not only are the world's architects and designers our partners, they're our inspiration. They continue to raise the bar for excellence. We create products that help bring their visions to life: Window Coverings, Ceilings, Sun Control Systems and Façades.



Promoting sustainable forest management www.pefc.org



Hunter Douglas products and solutions are designed to improve indoor environmental quality and conserve energy, supporting built environments that are comfortable, healthy, productive, and sustainable.



Our paint and aluminium melting processes are considered to be one of the industry standards in terms of clean production processes. All aluminium products are 100% recyclable at the end of their lifecycle.

ARCHITECTURAL SERVICES

We support our business partners with a wide range of technical consulting and support services for architects, developers and installers. We assist architects and developers with recommendations regarding materials, shapes and dimensions and colours and finishes. We also help creating design proposals, visualisations and mounting drawings. Our services to installers range from providing detailed installation drawings and instructions to training installers and advising on the building site.



Innovative Products Make Innovative Projects

HunterDouglas

CEILINGS



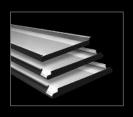
HUNTER DOUGLAS is a publicly traded company with activities in more than 100 countries with over 150 companies.

The origin of our company goes back to 1919, in Düsseldorf, Germany. Throughout our history, we have introduced innovations that have shaped the industry, from the invention of the continuous aluminium caster, to the creation of the first aluminium Venetian Blinds, to the development of the latest high-quality building products.

Today we employ more than 16,500 people in our companies with major operation centres in Europe, North America, Latin America, Asia and Australia.

Learn More

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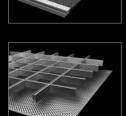
Russia

Switzerland

Turkey

United Kingdom

Middle East



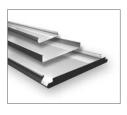
Cell Stretch metal

XL panel



Curved

Exterior



Asia

Australia

Latin America

North America

HUNTER DOUGLAS MIDDLE EAST

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